Extruded Aluminum Louver • 4" Deep • Dual Combination • 45° Straight Blades • Intake or Exhaust

Standard Construction and Materials

FRAME: .081" thk. (nominal) extruded aluminum, 6063-T52/T6 alloy. **BLADE:** .081" thk. (nominal) extruded aluminum, 6063-T52/T6 alloy.

Operable blade is .050" thk (nominal). Blades are

approximately 4" on centers.

LOUVER FACE: Full width head and sill with blades contained within jambs.

SCREEN: (When indicated, in a removable frame)

½" flattened aluminum, .051" thk,

-or- Insect screen ¹⁸/₁₆ aluminum mesh, .011" thk, -or- ½" sq. mesh intermediate double crimped

aluminum wire, .063" dia,

FINISH: Mill.

Options

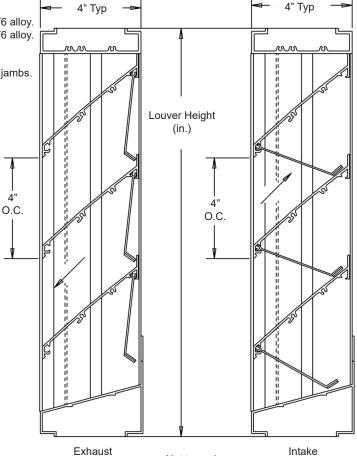
Finishes - Enamels, Epoxies, etc.

Notes

- 1. Nominal deductions will be made to the opening size given.
- 2. Inter-connecting linkage and counterweights are not available.
- 3. Specify type when ordering: intake or exhaust.
- 4. Approximate shipping weight is 5.6 lbs./sq.ft.

Louver Sizes

Min Panel	Max Single Panel				
12"W x 12"H	48"W x 96"H				



Not to scale.

Section	-
1 1	
Mu	ullion (Typ.)
1¼" (Typ.)	
L.	ouver Width (in.)

ltem#	<u>Oty</u>	Width	Height	Width	Height	Mullion	Туре	Location	Intake	Exhaust	00
		<u>Openi</u>	ng Size	Louv	<u>er Size</u>		<u>Scre</u>	ens Airflow		<u>туре</u>	<u>Union Made</u>
Arch. / Eng.:						EDR:		ECN:		<u>Job:</u>	
Contractor:											
<u>P</u> 1	roject:			_		<u>Date:</u>		<u>DWN:</u>		<u>DWG:</u>	

In the interest of product development, Cesco Products reserves the right to make changes without notice.

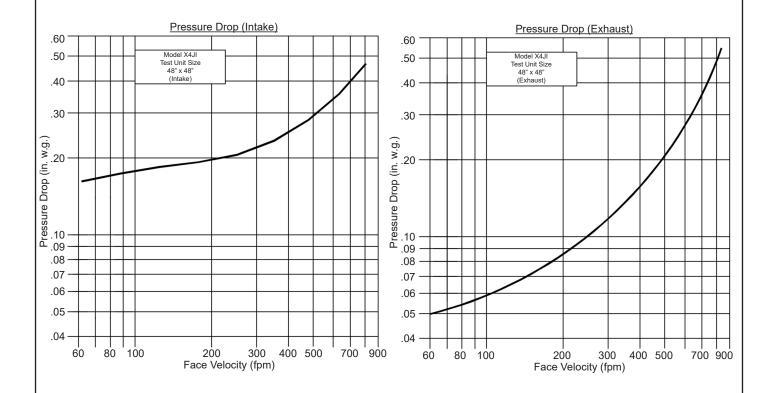


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Pressure Drop Data

Without Ductwork

Louver installed per AMCA Standard 500-L, Figure 5.4 (Face Mounted to a Plenum). Pressure is corrected to .075 lb./cu. ft. air density.



Typical performance for Model X4JI combination louver, without the use of blade linkage, counterweights, and screens.

